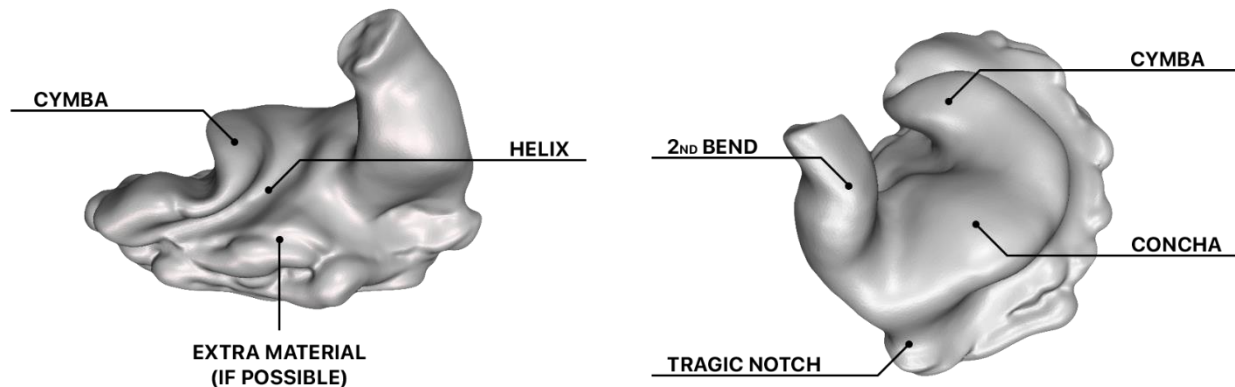


Anthem Five Ear Impressions Guide

One of the most important and crucial steps of building custom IEMs is ear impressions. A good ear impression not only ensures that the IEM feels comfortable, but also makes sure that there is a good seal delivering the intended sound signature. We've created a guide for you to follow to make sure your impressions turn out just right! Feel free to take this to your audiologist.

Here is a couple of things to keep in mind:



1. Impressions must include the full helix, crus of the helix, tragus and antitragus.

Important: The impression must be taken just past the second bend of the ear canal.

2. The impressions must be made of high viscosity silicone impression material.

Our Recommendation: We recommend using the 'Westone Pink' Silicast.

3. The impression must be taken with the customer's mouth open, this ensures a more secure fit with jaw movement during a performance. Use a 1 inch bite block during the impression process. This stabilizes the process and is more comfortable for the user. It also ensures that there is no jaw movement while the material is curing.

4. Trimmed or processed ear impressions will not be accepted.

After you receive your impressions, take a few pictures and send them our way to verify they meet our standards!

Our email: info@anthemfive.com

Once we receive your email with pictures, we will approve or reject your impressions within 24 hours. Once your impressions are approved, send them to:

Anthem Five Inc.
2442 SW Tegar Ave
Gresham, OR 97080

If you have any additional questions or comments, don't hesitate to contact us at info@anthemfive.com.